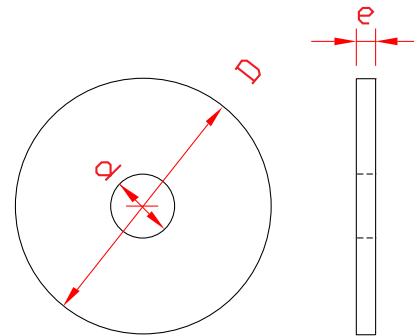


FRAISES SCIÉS POUR METAL



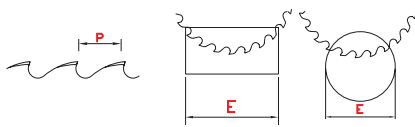
METAL CUTTING CIRCULAR SAWS
 FÜR METALL KREISSÄGEBLÄTTER
 SIERRAS CIRCULARES PARA METALES
 CIRCOLARI PER METALLO



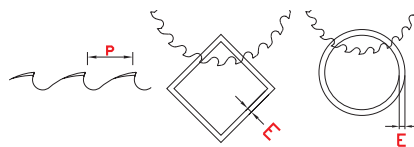
HSS / DMO5 / M2 : DIN 1.3343

Nuancier d'acier :

Types of steel
 Stahlqualitäten
 Calidad de acero
 Tipo di acciaio

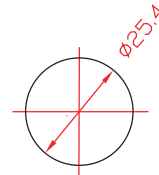


P	E mm
3	3 - 5
4	5 - 10
5	10 - 15
6	15 - 30
8	25 - 40
10	30 - 50
12	35 - 60

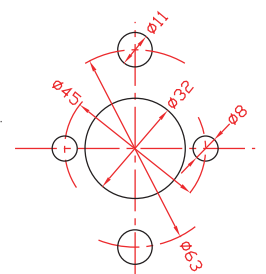


P	E mm
3	4 - 6
4	4 - 6
5	5 - 8
6	5 - 8
8	6 - 10
10	8 - 12
12	8 - 12

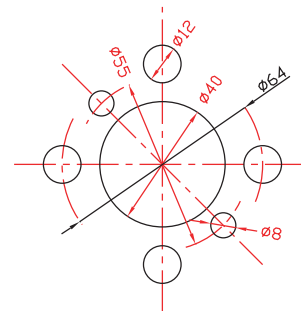
D = 25,4



D = 32



D = 40



Type de materiel	Vitesse de coupe tr/min
Type of material	Cutting speed rpm
Material Typ	Schnittgeschwindigkeit u/min
Typo de material	Velocidad de corte rpm
Tipo di materiale	Velocità di taglio

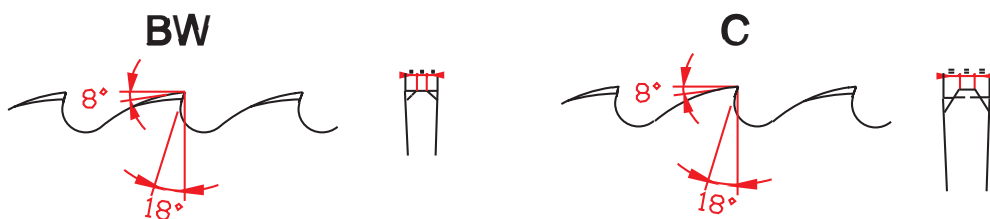
	D = 200	D = 225	D = 250	D = 275	D = 300	D = 350
Acier 50 kg/mm2	45	40	35	30	30	25
Steel						
Stahl 75 kg/mm2	30	27	24	22	20	17
Acero 100 kg/mm2	25	22	20	17	16	14
Acciaio						
Acier inoxidable						
Stainless steel	16	14	12	11	10	9
Inox						
Acero inoxidable						
Acciaio						
Acier tube et profilé						
Steel tubes and profiles	85	70	65	60	55	45
Tuben-Stahl und Profile						
Tubos de acero y perfiles						
Tubo di acciaio						
Fonte						
Cast iron	35	28	25	23	21	18
Gusseisen						
Fundición						
Ghisa						
Plastiques PVC						
PVC and similars	600	600	600	600	600	600
PVC und Kunststoff						
PVC y similares						
PVC e similare						

FRAISES SCIÉS POUR METAL



METAL CUTTING CIRCULAR SAWS
 FÜR METALL KREISSÄGEBLÄTTER
 SIERRAS CIRCULARES PARA METALES
 SEGHE PER METALLO

PAS D x e x d	BW		C					
	3	4	5	6	8	10	12	
200X2.0X32	FR20020T332	FR20020T432	FR20020T532	FR20020T632				
225X2.0X32	FR22520T332	FR22520T432	FR22520T532	FR22520T632	FR22520T832			
225X2.0X40	FR22520T340	FR22520T440	FR22520T540	FR22520T640	FR22520T840			
250X2.0X32	FR25020T332	FR25020T432	FR25020T532	FR25020T632	FR25020T832	FR25020T1032		
250X2.0X40	FR25020T340	FR25020T440	FR25020T540	FR25020T640	FR25020T840	FR25020T1040		
250X2.5X32	FR25025T332	FR25025T432	FR25025T532	FR25025T632	FR25025T832	FR25025T1032		
250X2.5X40	FR25025T340	FR25025T440	FR25025T540	FR25025T640	FR25025T840	FR25025T1040		
275X2.0X32	FR27520T332	FR27520T432	FR27520T532	FR27520T632	FR27520T832	FR27520T1032		
275X2.0X40	FR27520T340	FR27520T440	FR27520T540	FR27520T640	FR27520T840	FR27520T1040		
275X2.5X32	FR27525T332	FR27525T432	FR27525T532	FR27525T632	FR27525T832	FR27525T1032		
275X2.5X40	FR27525T340	FR27525T440	FR27525T540	FR27525T640	FR27525T840	FR27525T1040		
300X2.0X32	FR30020T332	FR30020T432	FR30020T532	FR30020T632	FR30020T832	FR30020T1032		
300X2.5X32	FR30025T332	FR30025T432	FR30025T532	FR30025T632	FR30025T832	FR30025T1032		
300X2.5X40	FR30025T340	FR30025T440	FR30025T540	FR30025T640	FR30025T840	FR30025T1040		
315X2.5X32	FR31525T332	FR31525T432	FR31525T532	FR31525T632	FR31525T832	FR31525T1032		
315X2.5X40	FR31525T340	FR31525T440	FR31525T540	FR31525T640	FR31525T840	FR31525T1040		
315X3.0X32	FR31530T332	FR31530T432	FR31530T532	FR31530T632	FR31530T832	FR31530T1032		
315X3.0X40	FR31530T340	FR31530T440	FR31530T540	FR31530T640	FR31530T840	FR31530T1040		
350X2.5X32			FR35025T532	FR35025T632	FR35025T832	FR35025T1032		
350X2.5X40			FR35025T540	FR35025T640	FR35025T840	FR35025T1040		
350X3.0X50			FR35030T550	FR35030T650	FR35030T850	FR35030T1050		
370X3.0X40			FR37030T540	FR37030T640	FR37030T840	FR37030T1040	FR37030T1240	
370X3.0X50			FR37030T550	FR37030T650	FR37030T850	FR37030T1050	FR37030T1250	
400X3.0X40				FR40030T640	FR40030T840	FR40030T1040		
400X3.0X50				FR40030T650	FR40030T850	FR40030T1050		



Lames non dentées

Untoothed sawblades
 Blattkörper ohne Zähne
 Discos sin dientes
 Circolari senza denti

Dxe	25.4	32	40
200x2.0	FR2002025	FR2002032	FR2002040
225x2.5	FR2252525	FR2252532	FR2252540
250x2.5	FR2502525	FR2502532	FR2502540
275x2.5	FR2752525	FR2752532	FR2752540
300x2.5	FR3002525	FR3002532	FR3002540
300x3.0	FR3003025	FR3003032	FR3003040
315x2.5	FR3152525	FR3152532	FR3152540
315x3.0	FR3153025	FR3153032	FR3153040
350x2.5	FR3502525	FR3502532	FR3502540
350x3.0	FR3503025	FR3503032	FR3503040
350x2.5	FR3702525	FR3702532	FR3702540
370x3.0	FR3703025	FR3703032	FR3703040